

Date: Thursday, 7/13/2006 3:38:12 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARING
Job Number : 27901	
Estimate Number : 10807	
P.O. Number : N/A	Part Number : D2611
This Issue : 7/13/2006 S.O. No. : N/A	Drawing Number : D2611 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 27525	Material : N/A
Written By : <i>See comment below</i>	Due Date : 8/5/2006
Checked & Approved By : <i>06-07-13</i>	Qty: 50 Um: Each
Comment : Est Rev:B 09.06.23 Re-format DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: *1684*
 Purchase part as per Dwg D2611
 Possible supplier: Alinabal,
 P/N: CBA-6-B2
 Material release note required

C207/14/06
(50)

2.0	CBA6B2	BEARING
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

PU 6/17/21
(50)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

06-07-24
(50)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: *5152*

LB 06/25/07
(50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RS Date: 06/07/26

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 27901

Part Number: D2611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(58)

Comment: DOCUMENT CONTROL

Inspection Level 21

06.07.26

Job Completion



06.07.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

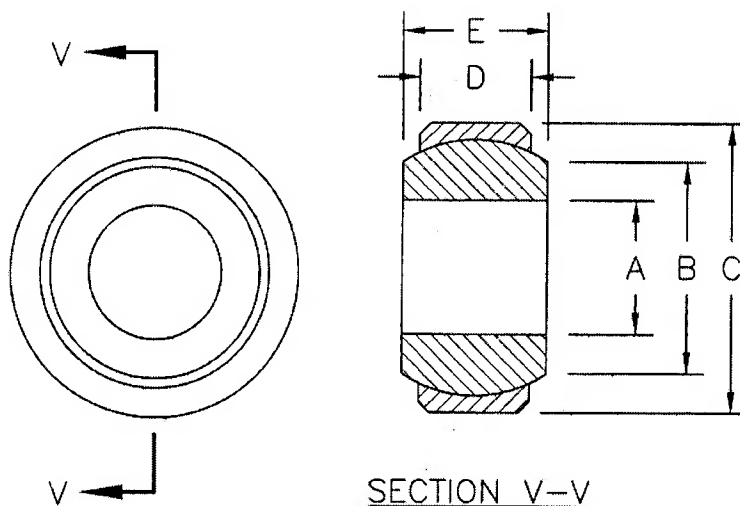
QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2611	REV. B SHEET 1 OF 1
DATE 01.07.04		TITLE BEARING	SCALE NTS
A	97.07.31	NEW ISSUE	
B	01.07.04	REDRAWN	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING
POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2
ALL DIMENSIONS ARE IN INCHES



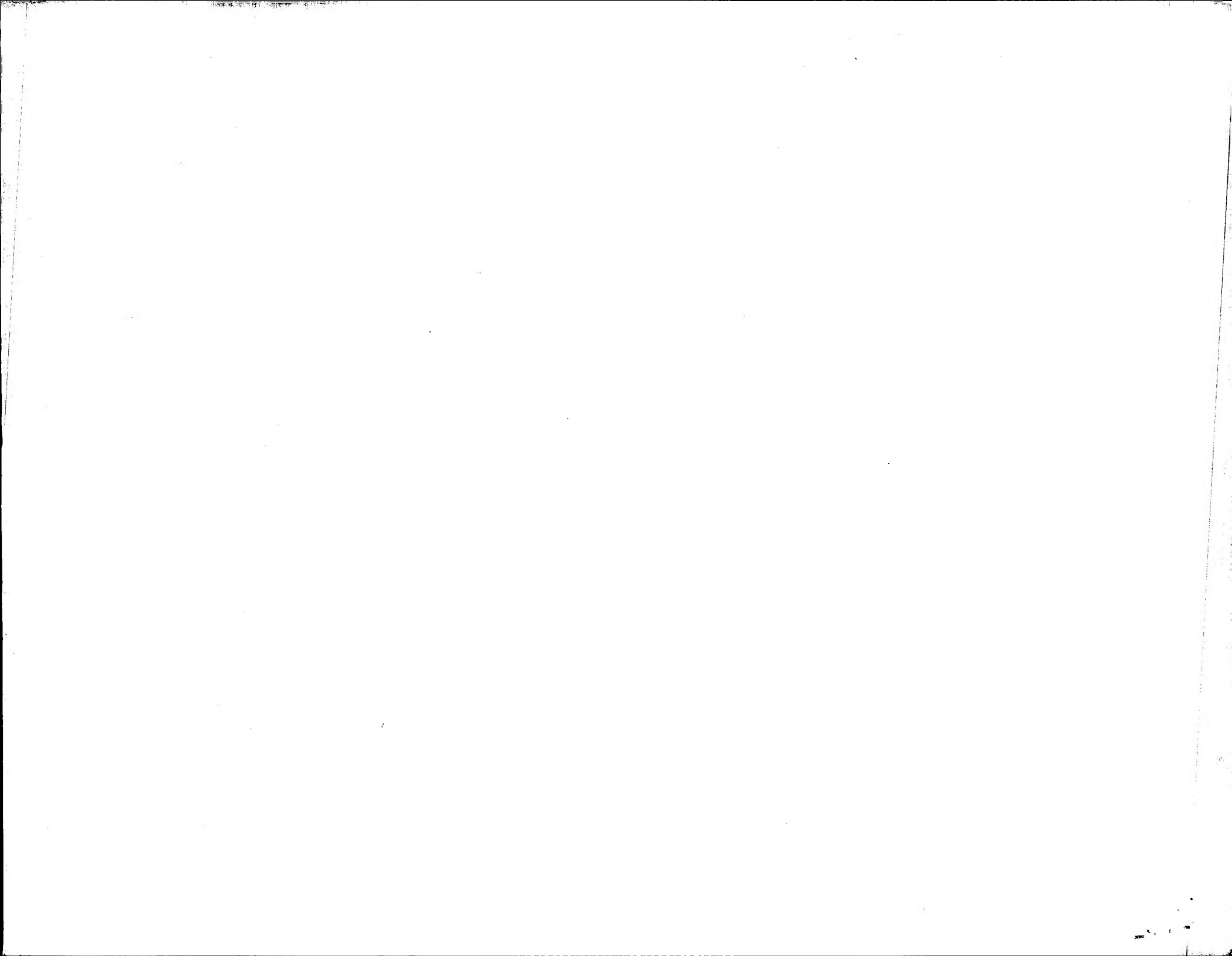
A	B	C	D	E
0.375	0.592 (REF)	0.8125 ^{+0.0000} _{-0.0005}	0.312±0.005	0.406±0.005

RELEASED
01.07.05 *[Signature]*

SHOP COPY
TURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27901

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PACKING SLIP

From Warehouse: MAIN

Page: 1

Packing Slip: 83967

From:

ALINABAL
28 WOODMONT ROAD
MILFORD CT 06460
USA
MTD SALES
(203) 877-3241

Bill To: D009370

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ONT K6A 1K7
CANADA

Ship To: (1)

DART AERO SPACE
1270 ABERDEEN STREET
HAWKESBURY ONT K6A 1K7
CANADA

Order Contact:

Pack Date	Order#	Cust PO	Ship Via	Weight	Pkgs #
07/17/06	M040616	PO00001684	FEDEX GROUND	0.00	0
Line/Rel	Item	U/M	Qty Shipped		

1 30212000 EA 50.000

CBA 6 B2

c/i: D2611

CERTS REQUIRED

Per/21

Alinabal Inc.
28 Woodmont Road
Milford, CT 06460
(203)877-3241 Fax: (203)877-3745
www.alinabal.com

CERTIFICATE OF COMPLIANCE

Attention: Quality Control Manager

Alinabal Part Description: CBA 6 B2

Customer Part Number: D2611

Customer P.O. Number: PO00001684

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications.


Donna B. Bergen
Alinabal Authorized Representative

4/17/06
Date

